

## Tina Lee

**From:** Richard Hicks  
**Sent:** Thursday, May 5, 2022 9:36 AM  
**To:** Mary Lowery; Ryan Willis; Adam Colopy  
**Cc:** Tina Lee  
**Subject:** VA049 -WO# 17329, 17330, 17331-----Boiler safety's

**Importance:** High

Mary ,

I'm assuming Moore's will be completing these tickets . ***Please make sure Moore's gets my notes*** – WO# 17329 & 17330 Make sure regarding the boilers with the existing safety on the inlet . The inlet BOILER safety can be removed and plugged, and safety moved to the outlet side of the boiler before the isolation valve. AND must be installed vertical . Also, safety piping needs to be able to remove piping for annual inspection - and the safety discharge needs to be piped to a safe location as to prevent harm to personnel in the event of it lifting.

WO# 17331- The requirements for the installation on WH-2 is pretty much the standard. It needs to be installed on the discharge side before any valves, with the spindle vertical, and the safety discharge needs to be piped to a safe location as to prevent harm to personnel in the event of it lifting.

Work Order	Description	Site	Loc ID
17329	HWB-1 Remove inlet safety, plug pipe, and Install same Safety valve on discharge side of boiler . Sa	99REG5	VA
17330	HWB-2 Remove inlet safety, plug pipe, and Install same Safety valve on discharge side of boiler . Sa	99REG5	VA
17331	WH-2 Install safety valve	99REG5	VA

**From:** Geoffrey Bennett <geoff@argentinsp.com>  
**Sent:** Wednesday, April 20, 2022 9:23 AM  
**To:** Richard Hicks <richard.hicks@cmimgmt.com>; Craig Bennett <craigb@argentinsp.com>  
**Subject:** [EXTERNAL]RE: CMI Boiler questions

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Rick,

In regard to the boilers with the existing safety on the inlet . The inlet safety can be removed and plugged and moved to the outlet side of the boiler before the isolation valve.

The requirements for the installation on WH-2 is pretty much the standard. It needs to be installed on the discharge side before any valves, with the spindle vertical, and the safety discharge needs to be piped to a safe location as to prevent harm to personnel in the event of it lifting.

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**From:** Richard Hicks <[richard.hicks@cmimgmt.com](mailto:richard.hicks@cmimgmt.com)>  
**Sent:** Thursday, April 14, 2022 9:12 AM  
**To:** Geoffrey Bennett <[geoff@argentinsp.com](mailto:geoff@argentinsp.com)>; Craig Bennett <[craigb@argentinsp.com](mailto:craigb@argentinsp.com)>  
**Subject:** CMI Boiler questions

Good morning, Geoffrey ,  
I need to review these (4) reports from VA099 -Questions

1. HWB-1 > Can we leave the inlet safety and install a discharge safety ?
2. HWB-2 > Can we leave the inlet safety and install a discharge safety ?

3. WH-2 states no safety valve found > I need directions for install

Thanks,  
Rick

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